

# TOS/Varnsdorf Horizontal Boring Machine

Model: WH 80

S/N: 88-05

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...3-Axis DRO, New Paint, *Auto Lube and Full 4th Axis*

Specification	Description
Diameter Of Work Spindle	3.15"
Work Spindle Bored Taper	MT #5
Diameter Of Hollow Spindle	7.08"
Z-Axis Travel	27.9"
Speed Range (21speeds)	14-1400 RPM
Feeds To Work Spindle	.0009"-.3"/Rev
Rapid Feed To Spindle and Headstock	63"/Min
Distance Between Work Spindle and Table Surface	0-37"
Table Surface	39" x 43"
Diameter Of Centering Bore	.6"
X-Axis Travel	49.2"
Y-Axis Travel	36"
Z-Axis Travel	49.2"

Rotary Movement Of Table	360 Degrees
Boring Bar Rest Maximum Distance	88.5"
Longitudinal Adjustment Of Boring Bar Rest	44"
Maximum Diameter Of Drill With Work Spindle	2.36"
Maximum Diameter Bored With Work Spindle	17.7"
Maximum Diameter Of Cutter Head In Milling	6.3"
Maximum Table Load	5500 LBS
Machine Weight	12000 LBS



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